

CR 標準型熱縮刀把

CR STANDARD SHRINK FIT CHUCK



Balancing / 動平衡		Dimensions / 尺寸標示	
G6.3	G6.3		
BT30 / BT40 Max.25,000 RPM Or $U \leq 1\text{gmm}$	BT50 Max.20,000 RPM Or $U \leq 1\text{gmm}$		
Option / 選配 G2.5	Option / 選配 G2.5		
BT30 / BT40 Max.25,000 RPM Or $U \leq 1\text{gmm}$	BT50 Max.20,000 RPM Or $U \leq 1\text{gmm}$		



Order No. 訂購編號	FIG	$\varnothing d$	$\varnothing d_1$	$\varnothing d_2$	$\varnothing d_3$	L	L1	L2	Tool Clamping Depth L3 刀具夾持深度	L4	Screw 調整螺絲	
BT30 (BTT30)	CR04-080	1	4	16	23	-	80	58	40.7	min18	-	-
	CR06-080	1	6	21	27	-	80	58	34.3	21.5~31.5	-	HY06-M5
	CR08-080	1	8	21	27	-	80	58	34.3	25.5~35.5	-	HY08-M6
	CR10-080	1	10	24	32	-	80	58	50.8	31.5~41.5	-	HY08-M6
	CR12-080	1	12	24	32	-	80	58	50.8	36.5~46.5	-	HY14-M8
	CR16-080	1	16	27	34	-	80	58	40.7	39.5~49.5	-	HY18-M12
BT40 (BTT40)	CR04-090	1	4	16	23	-	90	63	40.7	min18	-	-
	CR04-130	2	4	16	23	27.1	130	103	44.5	min18	100.2	-
	CR04-160	2	4	16	23	30.3	160	133	44.5	min18	130.2	-
	CR06-090	1	6	21	27	-	90	63	34.3	21.5~31.5	-	HY06-M5
	CR06-130	2	6	21	27	33.3	130	103	38.1	21.5~31.5	100.2	HY06-M5
	CR06-160	2	6	21	27	38.1	160	133	38.1	21.5~31.5	130.2	HY06-M5
	CR08-090	1	8	21	27	-	90	63	34.3	25.5~35.5	-	HY08-M6
	CR08-130	2	8	21	27	33.3	130	103	38.1	25.5~35.5	100.2	HY08-M6
	CR08-160	2	8	21	27	38.1	160	133	38.1	25.5~35.5	130.2	HY08-M6
	CR10-090	1	10	24	32	-	90	63	47	31.5~41.5	-	HY08-M6
	CR10-130	2	10	24	32	37.5	130	103	50.8	31.5~41.5	100.2	HY08-M6
	CR10-160	2	10	24	32	42.6	160	133	50.8	31.5~41.5	132.1	HY08-M6
	CR12-090	1	12	24	32	-	90	63	47	36.5~46.5	-	HY14-M8
	CR12-130	2	12	24	32	37.5	130	103	50.8	36.5~46.5	100.2	HY14-M8
	CR12-160	2	12	24	32	42.6	160	133	50.8	36.5~46.5	132.1	HY14-M8
	CR16-090	1	16	27	34	-	90	63	40.7	39.5~49.5	-	HY18-M12
	CR16-130	2	16	27	34	40.3	130	103	44.5	39.5~49.5	100.2	HY18-M12
	CR16-160	2	16	27	34	45.3	160	133	44.5	39.5~49.5	132.1	HY18-M12
	CR20-090	1	20	33	42	-	90	63	57.2	41.5~51.5	-	HY18-M12
	CR20-130	2	20	33	42	47	130	103	57.2	41.5~51.5	102.1	HY18-M12
	CR20-160	2	20	33	42	48.6	160	133	57.2	41.5~51.5	132.1	HY18-M12
	CR25-100	1	25	44	53	-	100	73	51.5	47.5~57.5	-	HY25-M16
	CR25-130	1	25	44	53	-	130	103	51.5	47.5~57.5	-	HY25-M16
	CR25-160	1	25	44	53	-	160	133	51.5	47.5~57.5	-	HY25-M16
CR32-100	1	32	44	53	-	100	73	51.5	50.5~60.5	-	HY25-M16	
CR32-130	1	32	44	53	-	130	103	51.5	50.5~60.5	-	HY25-M16	
CR32-160	1	32	44	53	-	160	133	51.5	50.5~60.5	-	HY25-M16	

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G6.3	G6.3		
BT30 / BT40 Max.25,000 RPM Or U ≤ 1gmm	BT50 Max.20,000 RPM Or U ≤ 1gmm		
G2.5	G2.5		
BT30 / BT40 Max.25,000 RPM Or U ≤ 1gmm	BT50 Max.20,000 RPM Or U ≤ 1gmm		

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Order No. 訂購編號	FIG	ød	ød1	ød2	ød3	L	L1	L2	Tool Clamping Depth L3 刀具夾持深度	L4	Screw 調整螺絲	
BT50 (BTT50)	CR06-100	1	6	21	27	-	100	62	34.3	21.5~31.5	-	HY06-M5
	CR06-130	2	6	21	27	30.6	130	92	38.1	21.5~31.5	82.8	HY06-M5
	CR06-160	2	6	21	27	35.3	160	122	38.1	21.5~31.5	112.8	HY06-M5
	CR08-100	1	8	21	27	-	100	62	34.3	25.5~35.5	-	HY08-M6
	CR08-130	2	8	21	27	30.6	130	92	38.1	25.5~35.5	82.8	HY08-M6
	CR08-160	2	8	21	27	35.3	160	122	38.1	25.5~35.5	112.8	HY08-M6
	CR10-100	1	10	24	32	-	100	62	47	31.5~41.5	-	HY08-M6
	CR10-130	2	10	24	32	35.6	130	92	50.8	31.5~41.5	82.8	HY08-M6
	CR10-160	2	10	24	32	39.5	160	122	50.8	31.5~41.5	112.8	HY08-M6
	CR12-100	1	12	24	32	-	100	62	47	36.5~46.5	-	HY14-M8
	CR12-130	2	12	24	32	35.6	130	92	50.8	36.5~46.5	82.8	HY14-M8
	CR12-160	2	12	24	32	39.5	160	122	50.8	36.5~46.5	112.8	HY14-M8
	CR16-100	1	16	27	34	-	100	62	40.7	39.5~49.5	-	HY18-M12
	CR16-130	2	16	27	34	37.6	130	92	44.5	39.5~49.5	82.8	HY18-M12
	CR16-160	2	16	27	34	42.3	160	122	44.5	39.5~49.5	112.8	HY18-M12
	CR20-100	1	20	33	42	-	100	62	57.2	41.5~51.5	-	HY18-M12
	CR20-130	2	20	33	42	44.8	130	92	57.2	41.5~51.5	82.8	HY18-M12
	CR20-160	2	20	33	42	47.2	160	122	57.2	41.5~51.5	112.8	HY18-M12
	CR25-100	1	25	44	53	-	100	62	55.9	47.5~57.5	-	HY25-M16
	CR25-130	1	25	44	53	-	130	92	52.1	47.5~57.5	-	HY25-M16
CR25-160	2	25	44	53	58.7	160	122	55.9	47.5~57.5	117.4	HY25-M16	
CR32-100	1	32	44	53	-	100	62	55.9	50.5~60.5	-	HY25-M16	
CR32-130	1	32	44	53	-	130	92	52.1	50.5~60.5	-	HY25-M16	
CR32-160	2	32	44	53	58.7	160	122	55.9	50.5~60.5	117.4	HY25-M16	

Remarks / 備註

- 刀具柄徑公差 h6(h6 Tooling Diameter Tolerance)
- 若需出水型刀把，請參考 page.26 選用說明

Applications / 應用



Drilling
鑽孔



Reaming
銜孔



Endmilling
銑削