

# SR 細長型熱縮刀把

## SLIM TYPE SHRINK FIT CHUCK



Balancing / 動平衡		Dimensions / 尺寸標示	
<b>G6.3</b>	<b>G6.3</b>		
BT30 / BT40 Max.25,000 RPM Or U ≤ 1gmm	BT50 Max.20,000 RPM Or U ≤ 1gmm		
<b>G2.5</b>	<b>G2.5</b>		
BT30 / BT40 Max.25,000 RPM Or U ≤ 1gmm	BT50 Max.20,000 RPM Or U ≤ 1gmm		

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Order No. 訂購編號	$\phi d$	$\phi d1$	$\phi d2$	L	L1	L2	L3	Tool Clamping Depth L4 刀具夾持深度	Screw 調整螺絲	
BT30 (BTT30)	SR04-090	4	10	16.3	90	68	65.2	30	min18	-
	SR04-120	4	10	19.3	120	98	95.2	30	min18	-
	SR06-090	6	12	18.3	90	68	65.2	40	21.5~31.5	HY06-M5
	SR06-120	6	12	21.4	120	98	95.2	40	21.5~31.5	HY06-M5
	SR08-090	8	14	20.3	90	68	65.2	40	25.5~35.5	HY08-M6
	SR08-120	8	14	23.4	120	98	95.2	40	25.5~35.5	HY08-M6
	SR10-090	10	16	22.4	90	68	65.2	50	31.5~41.5	HY08-M6
SR10-120	10	16	25.4	120	98	95.2	50	31.5~41.5	HY08-M6	
BT40 (BTT40)	SR04-120	4	10	18.7	120	93	88.3	30	min18	-
	SR04-150	4	10	21.7	150	123	118.3	30	min18	-
	SR06-120	6	12	20.7	120	93	88.3	40	21.5~31.5	HY06-M5
	SR06-150	6	12	23.7	150	123	188.3	40	21.5~31.5	HY06-M5
	SR08-120	8	14	22.7	120	93	88.3	40	25.5~35.5	HY08-M6
	SR08-150	8	14	25.7	150	123	118.3	40	25.5~35.5	HY08-M6
	SR10-120	10	16	24.7	120	93	88.3	50	31.5~41.5	HY08-M6
	SR10-150	10	16	27.8	150	123	118.3	50	31.5~41.5	HY08-M6
	SR12-120	12	18	26.7	120	93	88.3	55	36.5~46.5	HY14-M8
SR12-150	12	18	29.8	150	123	118.3	55	36.5~46.5	HY14-M8	
BT50 (BTT50)	SR04-135	4	10	18.1	135	97	82.8	30	min18	-
	SR04-165	4	10	21.1	165	127	112.8	30	min18	-
	SR06-135	6	12	20.1	135	97	82.8	40	21.5~31.5	HY06-M5
	SR06-165	6	12	23.2	165	127	112.8	40	21.5~31.5	HY06-M5
	SR08-135	8	14	22.1	135	97	82.8	40	25.5~35.5	HY08-M6
	SR08-165	8	14	25.2	165	127	112.8	40	25.5~35.5	HY08-M6
	SR10-135	10	16	24.2	135	97	82.8	50	31.5~41.5	HY08-M6
	SR10-165	10	16	27.2	165	127	112.8	50	31.5~41.5	HY08-M6
	SR12-135	12	18	26.2	135	97	82.8	55	36.5~46.5	HY14-M8
	SR12-165	12	18	29.2	165	127	112.8	55	36.5~46.5	HY14-M8

Remarks / 備註

- 直接夾持精度 Direct Clamping
- 刀具柄徑公差 h6 (h6 Tooling Diameter Tolerance)
- 若需出水型刀把，請參考 page.26 選用說明

Applications / 應用



Drilling  
鑽孔



Reaming  
銜孔



Endmilling  
銑削



Mini Diameter  
小徑加工