

SR 細長型熱縮刀把 SLIM TYPE SHRINK FIT CHUCK



Balancing / 動平衡

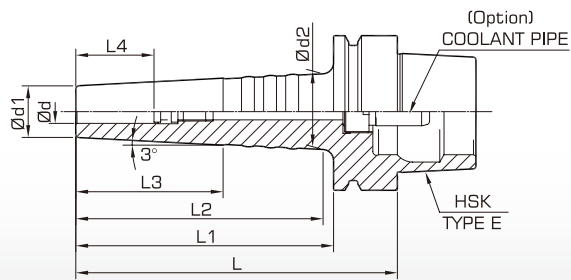
Dimensions / 尺寸標示

G6.3

Max.30,000 RPM
Or $U \leq 1\text{gmm}$

Option / 選配
G2.5

Max.30,000 RPM
Or $U \leq 1\text{gmm}$



page.144



Order No. 訂購編號		ϕd	ϕd_1	ϕd_2	L	L1	L2	L3	Tool Clamping Depth L4 刀具夾持深度	Screw 調整螺絲
HSK25E	SR04-035	4	10	12.5	35	25	-	-	min18	-
	SR06-035	6	12	14.5	35	25	-	-	min24	-
HSK32E	SR04-060	4	10	14.1	60	40	-	-	min18	-
	SR04-090	4	10	16.7	90	70	-	30	min18	-
	SR06-060	6	12	16.1	60	40	-	-	min24	-
	SR06-090	6	12	18.7	90	70	-	40	21.5~31.5	HY06-M5
	SR08-060	8	14	18.1	60	40	-	-	min30	-
	SR08-090	8	14	20.7	90	70	-	40	25.5~35.5	HY08-M6
	SR10-060	10	16	20.1	60	40	-	-	min35	-
	SR10-090	10	16	22.7	90	70	-	50	31.5~41.5	HY08-M6
HSK40E	SR04-090	4	10	16.5	90	70	67.2	30	min18	-
	SR04-120	4	10	19.5	120	100	97.2	30	min18	-
	SR06-090	6	12	18.5	90	70	67.2	40	21.5~31.5	HY06-M5
	SR06-120	6	12	21.6	120	100	97.2	40	21.5~31.5	HY06-M5
	SR08-090	8	14	20.6	90	70	67.2	40	25.5~35.5	HY06-M5
	SR08-120	8	14	23.6	120	100	97.2	40	25.5~35.5	HY08-M6
	SR10-090	10	16	22.8	90	70	-	50	31.5~41.5	HY08-M6
HSK50E	SR10-120	10	16	25.6	120	100	97.2	50	31.5~41.5	HY08-M6
	SR04-125	4	10	19.4	125	99	96.2	30	min18	-
	SR06-125	6	12	21.5	125	99	96.2	40	21.5~31.5	HY06-M5
	SR08-125	8	14	23.5	125	99	96.2	40	25.5~35.5	HY08-M6
	SR10-125	10	16	25.5	125	99	96.2	50	31.5~41.5	HY08-M6

Remarks / 備註

- 直接夾持精度 Direct Clamping
- 刀具柄徑公差 h6(h6 Tooling Diameter Tolerance)
- 若需搭配中心出水管，請參考 page.145 規格表
- 若需出水型刀把，請參考 page.26 選用說明

Applications / 應用



Drilling
鑽孔



Reaming
銜孔



Endmilling
銑削



Mini Diameter
小徑加工