

CR 標準型熱縮刀把

CR STANDARD SHRINK FIT CHUCK



Balancing / 動平衡	Dimensions / 尺寸標示
<p>G6.3 Max.25,000 RPM Or U ≤ 1gmm</p> <p>Option / 選配 G2.5 Max.25,000 RPM Or U ≤ 1gmm</p>	

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Order No. 訂購編號	FIG	ød	ød1	ød2	ød3	L	L1	L2	Tool Clamping Depth L3 刀具夾持深度	L4	Screw 調整螺絲	
HSK50A	CR04-060	1	4	16	21.2	-	60	34	-	min18	-	-
	CR04-080	1	4	16	23	-	80	54	40	min18	-	-
	CR06-080	1	6	21	27	-	80	54	34.3	21.5~31.5	-	HY06-M5
	CR08-080	1	8	21	27	-	80	54	34.3	25.5~35.5	-	HY08-M6
	CR10-085	1	10	24	32	-	85	59	47	31.5~41.5	-	HY08-M6
	CR12-090	1	12	24	32	-	90	64	47	36.5~46.5	-	HY14-M8
CR16-095	1	16	27	34	-	95	69	40.7	39.5~49.5	-	HY18-M12	
HSK63A	CR04-080	1	4	16	23	-	80	54	40	min18	-	-
	CR06-080	1	6	21	27	-	80	54	34.3	21.5~31.5	-	HY06-M5
	CR06-130	2	6	21	27	33.5	130	104	38.1	21.5~31.5	101.2	HY06-M5
	CR06-160	2	6	21	27	38.2	160	134	38.1	21.5~31.5	131.2	HY06-M5
	CR08-080	1	8	21	27	-	80	54	34.3	25.5~35.5	-	HY08-M6
	CR08-130	2	8	21	27	33.5	130	104	38.1	25.5~35.5	101.2	HY08-M6
	CR08-160	2	8	21	27	38.2	160	134	38.1	25.5~35.5	131.2	HY08-M6
	CR10-085	1	10	24	32	-	85	59	47	31.5~41.5	-	HY08-M6
	CR10-130	2	10	24	32	37.7	130	104	50.8	31.5~41.5	101.2	HY08-M6
	CR10-160	2	10	24	32	42.4	160	134	50.8	31.5~41.5	131.2	HY08-M6
	CR12-090	1	12	24	32	-	90	64	47	36.5~46.5	-	HY14-M8
	CR12-130	2	12	24	32	37.7	130	104	50.8	36.5~46.5	101.2	HY14-M8
	CR12-160	2	12	24	32	42.4	160	134	50.8	36.5~46.5	131.2	HY14-M8
	CR16-095	1	16	27	34	-	95	69	40.6	39.5~49.5	-	HY18-M12
	CR16-130	2	16	27	34	40.5	130	104	44.5	39.5~49.5	101.2	HY18-M12
	CR16-160	2	16	27	34	45.2	160	134	44.5	39.5~49.5	131.2	HY18-M12
	CR20-100	1	20	33	42	-	100	74	53.4	41.5~51.5	-	HY18-M12
	CR20-130	2	20	33	42	47.2	130	104	57.2	41.5~51.5	103.1	HY18-M12
	CR20-160	2	20	33	42	48.8	160	134	57.2	41.5~51.5	133.1	HY18-M12
	CR25-115	1	25	44	53	-	115	89	51.5	47.5~57.5	-	HY25-M16
CR25-130	1	25	44	53	-	130	104	51.5	47.5~57.5	-	HY25-M16	
CR25-160	1	25	44	53	-	160	134	51.5	47.5~57.5	-	HY25-M16	
CR32-120	1	32	44	53	-	120	94	51.5	50.5~60.5	-	HY25-M16	
CR32-160	1	32	44	53	-	160	134	51.5	50.5~60.5	-	HY25-M16	

Applications / 應用



Drilling
鑽孔



Reaming
鉸孔



Endmilling
銑削

CR 標準型熱縮刀把

CR STANDARD SHRINK FIT CHUCK



Balancing / 動平衡

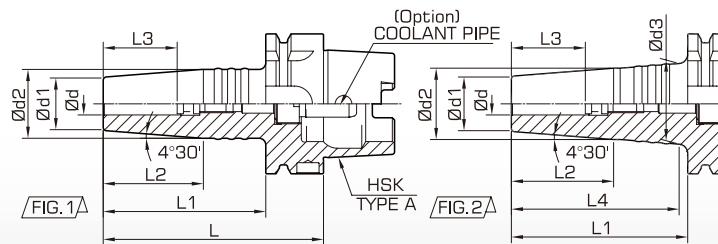
Dimensions / 尺寸標示

G6.3

Max.25,000 RPM
Or $U \leq 1\text{gmm}$

Option / 選配
G2.5

Max.25,000 RPM
Or $U \leq 1\text{gmm}$



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Order No.
訂購編號

	FIG	ød	ød1	ød2	ød3	L	L1	L2	L3	L4	Screw 調整螺絲	
HSK100A	CR06-085	1	6	21	27	-	85	56	34.3	21.5~31.5	-	HY06-M5
	CR06-130	2	6	21	27	32	130	101	38.1	21.5~31.5	91.8	HY06-M5
	CR06-160	2	6	21	27	36.7	160	131	38.1	21.5~31.5	121.8	HY06-M5
	CR08-085	1	8	21	27	-	85	56	34.3	25.5~35.5	-	HY08-M6
	CR08-130	2	8	21	27	32	130	101	38.1	25.5~35.5	91.8	HY08-M6
	CR08-160	2	8	21	27	36.7	160	131	38.1	25.5~35.5	121.8	HY08-M6
	CR10-090	1	10	24	32	-	90	61	47	31.5~41.5	-	HY08-M6
	CR10-130	2	10	24	32	36.2	130	101	50.8	31.5~41.5	91.8	HY08-M6
	CR10-160	2	10	24	32	40.9	160	131	50.8	31.5~41.5	121.8	HY08-M6
	CR12-095	1	12	24	32	-	95	66	47	36.5~46.5	-	HY14-M8
	CR12-130	2	12	24	32	36.2	130	101	50.8	36.5~46.5	91.8	HY14-M8
	CR12-160	2	12	24	32	40.9	160	131	50.8	36.5~46.5	121.8	HY14-M8
	CR16-100	1	16	27	34	-	100	71	40.7	39.5~49.5	-	HY18-M12
	CR16-130	2	16	27	34	39	130	101	45.5	39.5~49.5	91.8	HY18-M12
	CR16-160	2	16	27	34	43.7	160	131	45.5	39.5~49.5	121.8	HY18-M12
	CR20-105	1	20	33	42	-	105	76	53.4	41.5~51.5	-	HY18-M12
	CR20-130	2	20	33	42	45.4	130	101	57.2	41.5~51.5	91.8	HY18-M12
	CR20-160	2	20	33	42	47	160	131	57.2	41.5~51.5	121.8	HY18-M12
	CR25-115	1	25	44	53	-	115	86	52.1	47.5~57.5	-	HY25-M16
	CR25-160	2	25	44	53	60.1	160	131	55.9	47.5~57.5	126.4	HY25-M16
CR32-120	1	32	44	53	-	120	91	52.1	50.5~60.5	-	HY25-M16	
CR32-160	2	32	44	53	60.1	160	131	55.9	50.5~60.5	126.4	HY25-M16	

Remarks / 備註

- 刀具柄徑公差 h6 (h6 Tooling Diameter Tolerance)
- 若需搭配中心出水管，請參考 page.145 規格表
- 若需出水型刀把，請參考 page.26 選用說明

Applications / 應用



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